

**ABSTRACT OF THE DISCLOSURE**

5       A hydraulic press for working a variety of metals. The  
hydraulic press includes a frame member designed for resting upon  
a horizontal support surface and having at least two vertical  
stanchions with a horizontal support member extending between the  
vertical stanchions and being positioned adjacent a top end of each  
10 of the vertical stanchions; an arm member pivotally coupled to the  
frame member; and a hydraulic cylinder having a piston selectively  
extendable from the hydraulic cylinder, the hydraulic cylinder being  
operationally coupled to the frame member and the piston being  
operationally coupled to the arm member whereby extension of the  
15 piston from the hydraulic cylinder pivotally moves a first end of  
arm member away from the frame member.